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300 Welcome Center Blvd, PO Box 1869, Welcome NC 27374-1869

# 8900 Double Hung Window

#### Features:

- Low-E Glass with Argon Gas
- Warm-edge spacer system
- 3/4" Constant force coil balance system
- Exclusive InsulKor™ reinforcement for improved performance
- 4 1/4" frame thickness
- External accessory groove accommodates optional nail fin
- Extruded full screen
- 3.25" Jamb depth
- Transferable limited lifetime warranty; lifetime glass breakage warranty
- DP 60 rating (window size tested 36 x 74)

## **Custom Options:**

- Low-E Glass
- Ultra Low-E Glass with Argon Gas
- Triple-pane, R-5 compliant glass panels
- Super Spacer<sup>®</sup> sealant system for optimal thermal performance (standard with triple-pane option)
- Nail fin accessory for use in remodeling or new construction applications (factory applied)
- 1 1/8" simulated divided lite (SDL) grid
- 5/8" or 1" contoured, or 5/8" or 3/4" flat or diamond grid, 5/8" contoured valance available
- Obscure, tempered or double-strength glass
- Three interior wood laminates
- Nine Exterior Painted Colors (white interior only)
- Additional lock colors

# **Product Performance:**

AAMA 101 Results:

Window Size	AAMA Rating (psf)	Air (cfm/ft^2)	Water (psf)
48" x 78" (X/X)	LC30	0.08	9.19
44" x 74" (X/X)	LC45	0.08	9.19
36" x 74" (X/X)	LC60	0.08	9.19
109" x 74" (X/X – X/X – X/X Finless Mulled Triple)	LC50	0.18	9.19
72" x 108" (O / (X/X – X/X) Finless Twin Stack)	LC40	0.15	9.19

Acoustic Results:

Glazing	STC
3/32", 9/16" Airspace, 3/32"	26
1/8", 1/2" Airspace, 1/8"	27
3/32", 9/16" Argon, 3/32", 1/4" Argon, 3/32"	29
1/8", 9/16" Argon, 1/8", 1/4" Argon, 1/8"	29

#### **Product Dimensions:**

Vinyl Wall Thickness:	0.065"
Typ. Glass Thickness:	0.750"
Max Glass Thickness:	1.125"
Jamb Depth:	3.250"
Mullion Adder:	0.5"

## **Rough Opening:**

Window Width + 1/4" Window Height + 1/4"

#### **Size Restrictions:**

 Min:
 Max:

 Width
 17 3/4"
 54"

 Height
 26"
 91"

 (Max. United Inches 126")
 100 (Max)







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## **Egress Formulas:**

Egress Width  $\ge 20^{\circ}$  and Egress Height  $\ge 24^{\circ}$  and Egress Area  $\ge 5.7$  ft<sup>2</sup> required to meet egress. Egress Width Formula = Window Width  $-5.8125^{\circ}$ Egress Height Formula = (Window Height/2)  $-7.3750^{\circ}$  (1 Coil) (Window Height/2)  $-8.5625^{\circ}$  (2 Coils) (Window Height/2)  $-9.7500^{\circ}$  (3 Coils) (Window Height/2)  $-10.9375^{\circ}$  (4 Coils) Egress Area Formula = (Egress Width x Egress Height)/144

## **Screen Formulas:**

Window Width – 5.0000" (Full Screen) Window Height – 3.3125" (Full Screen) Window Width – 4.9375" (1/2 Screen) (Window Height/2) + 0.1875" (1/2 Screen)

## Mullion Assembly:







